

Date: Wednesday, 4/5/2006 8:09:02 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABLE ASSEMBLY	
Job Number	: 26525		Part Number	: D2071	
Estimate Number	: 10125		Drawing Number	: D2071 REV. B PRELIM	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/5/2006	S.O. No. : N/A	Drawing Revision	: B PRELIM	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 4/4/2006	Type : PURCHASED PARTS	Due Date	: 4/14/2006	
Previous Run	: 20863		Qty:	10	Um: Each
Written By	: [Signature]				
Checked & Approved By	: [Signature] 06.04.04				
Comment	: Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>951</u> Purchase Part Number: 59V00-3-36 <u>56V03-36</u> 59V00-3-36 <u>906.11.10</u>	
		Possible Supplier: Danco Material release note is required	<u>C206104105</u>
2.0	112032-100 <u>56V03-36</u>	cable	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) CABLE ASSEMBLY	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	<u>Box/11/13</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>Jab-12-11(10)</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock with Dart P/N & B/N Location: <u>ST213</u>	<u>LB 06/12/14</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/12/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CABLE ASSEMBLY

Job Number: 26525

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

10

6/12/14

Job Completion



Job 6/12/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

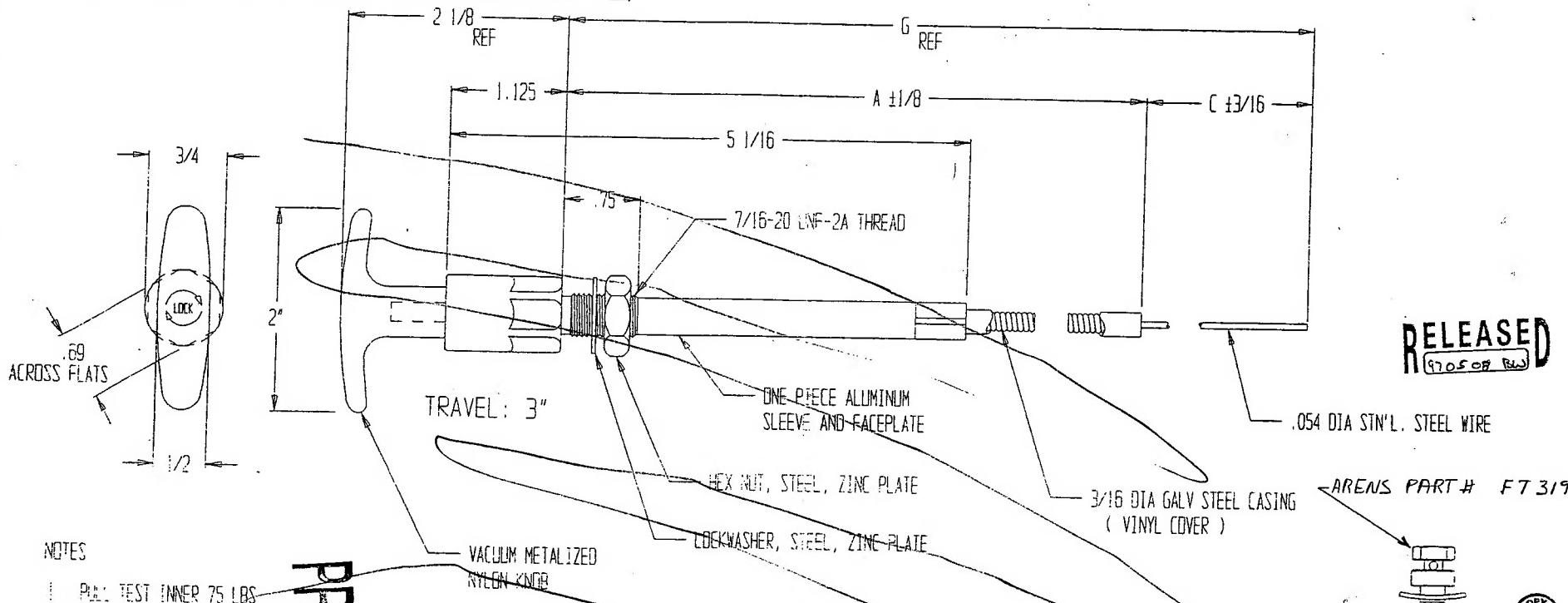
CUST NO	ARENS NO	A	C	G
D2071	112-032-100	32"	4"	36"
	CABLE CRAFT 59V00-3-36			36
	DANCO EQUIPMENT 56V03-36			36"

D2071

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A	ADD CABLE CRAFT NUMBER	990508	BW
B	ADD DANCO EQUIPMENT P/N	06.03.10	TT

PATENT PENDING



PRELIMINARY ISSUE

CUSTOMER PRINT

NO APPROVAL DRAWING IN FILE

DART AERO ACCESSORIES INC.

TURN TO LOCK

DR.	A.H.	DATE: 2/13/92	ENGR	DATE:	DO NOT SCALE THIS UNLESS OTHERWISE SPECIFIED BREAK ALL SHARP EDGES ROUND ALL CORNERS	
ARENS CONTROLS A DIVISION OF ARENS INDUSTRIES, INC. 2017 GREENLEAF ST. EVANSTON, IL. 60202			MATL.	TOLERANCES: DECIMAL Y ± .030 ANGLE ± 1° XX ± .015 FRACTIONAL ± 1/64 XXX ± .005		
			COND.	STOCK	METRIC EQUIVALENTS SHOWN IN PARENTHESES ()	
			FINISH	FINISH SPEC.	SIZE B	E.C.N. REQUIRED TO CHG DRAWING
					112-032-100	REV B
					SCALE	REFERENCE SHEET D2071

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26525



EQUIPMENT INC.

INVOICE# 7143556

JOS. #

Page#: 1

Date: 11/08/06

* SURREY, BRITISH COLUMBIA *

711688
DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY ON. K6A 1K7

SHIP TO
DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O. # 000000951

PST# 787810

VIA FEDEX 15179324-0

REF# 100 ORD TKR DW

10.00

19.00

0.00

59V00-60

EA

32.32

525.20

TWIST-LOCK TRIM CABLE
THESE CABLES ARE TO BE SHORTENED
TO 36" AS PER DRAWING SUPPLIED
THANKS FOR THE ORDER DENNY

All returns subject to approval and restocking charge
No returns on custom cables, electrical components,
seals, or special orders.

Ref# 7959831



Danco EQUIPMENT INC.

CALGARY, ALBERTA
308 - 53 AVENUE S.E.
T2H 0N3
(403) 253-8421
FAX 253-1873
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA
9111 - 41 AVENUE
T6E 6M5
(780) 488-5151
FAX 488-1685

EDMONTON, ALBERTA
16704 - 110 AVENUE
TSP 1G9
(780) 488-6161
FAX 488-6163

SURREY, B.C.
9475 - 192 STREET
V4N 3R7
(604) 888-0513
FAX 888-1036
TOLL FREE 1-800-665-0644

REGINA, SASK.
1155 MacKAY STREET
S4N 4X9
(306) 721-9575
FAX 721-2214
TOLL FREE 1-800-363-2626

Subtotal	781.20
Freight	0.00
GST	37.69
PST	0.00
Order Total	665.89
Amt Paid	0.00
AMOUNT DUE	665.89

G.S.T. #R-136761772

DUPLICATE

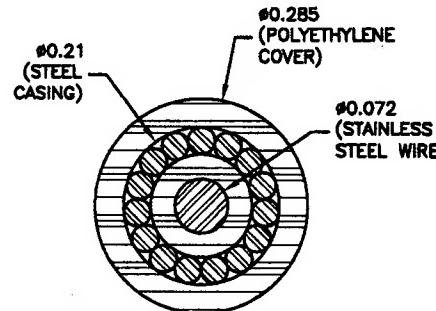
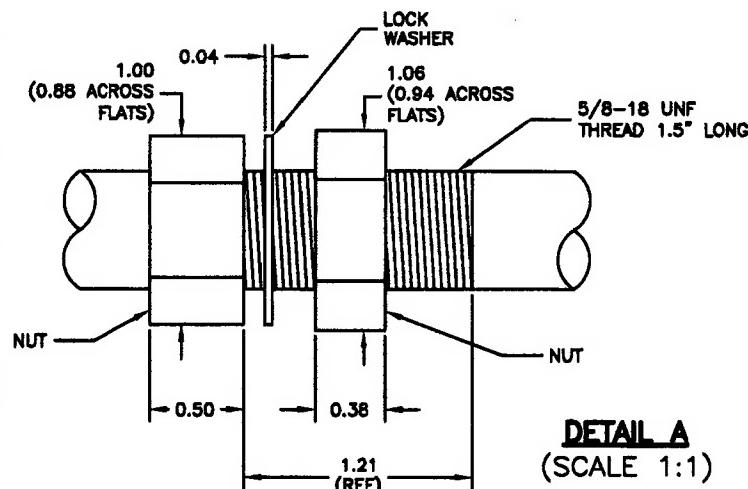
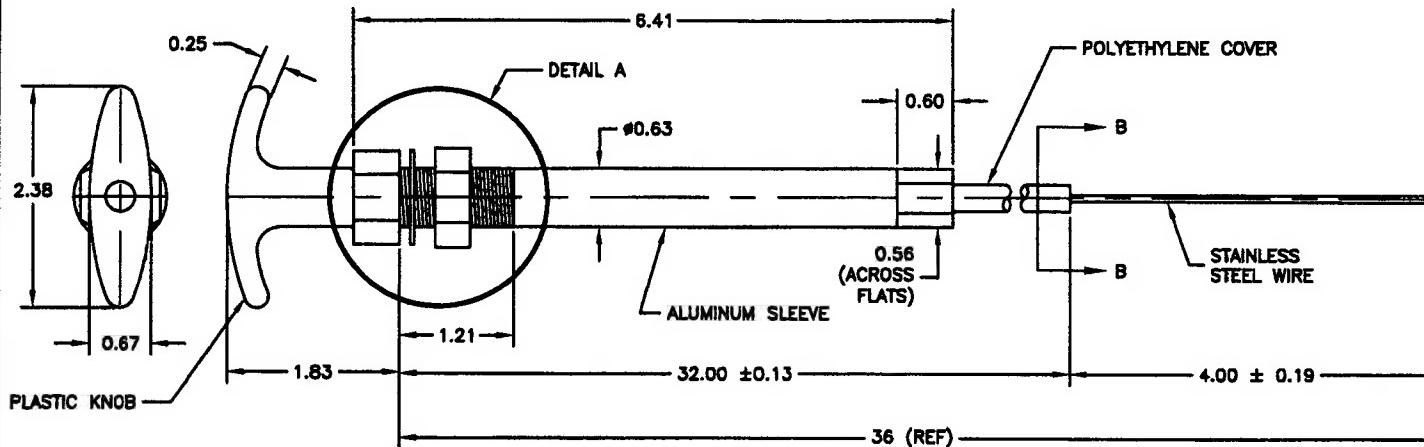
OFFICE USE ONLY - FAX 403-243-1772

TERMS - NET 30

SPECIFICATION CONTROL DRAWING

RELEASED
d.N.20

DART



SECTION B-B
(SCALE 4:1)

REFERENCE ONLY

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

DESIGN	DRAWN BY	DART AEROSPACE LTD
CB	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
ce	MF	D2071
DATE	TIME	SCALE
06.10.18	97.05.08	1:2
	ADD CABLE CRAFT P/N 59V00-3-36	
	06.03.10	
B	CHANGE TO DANCO P/N 56V03-36	
C	06.10.18	
	RE-DRAWN	